



REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPR
A	DRILLED HOLE & MANUFACTURING NOTE ADDED	7/11/01		
B	DRILLED HOLE SIZE & LOCATION UPDATED TO MATCH OTHER SPANNER WRENCHES, MANUFACTURING NOTES UPDATED TO REFLECT CURRENT PRACTICE.	3/15/09		
3	CH'D SIZE OF SQUARE DIM'S, ADDED ENGRAVE P/N. S/N, 'MADE IN USA"	4/24/09	RJC	R
3A	DELETED THREE MANUFACTURING NOTES, ADDED NOTE Δ PER R.W.	8/26/11	RJC	R
4	DELETED MANUFACTURING AND EDM NOTES. CH'D MANUFACTURING METHOD WAS EDM IS WATERJET.	4/1/13	BIM	G



 RED BARN MACHINE		
TITLE TAIL ROTOR NUT WRENCH -		
DWG NO. RBA9937-5		RI 4
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .010 .XX ± .03 FRACTIONS ± 1/32 ANGLES ± 5°		DRAWN BY: ROBERTS APPROVED <i>D Weil</i> HEAT TREAT 45-47 Rc FINISH BLACK ZINC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC USED ON MODEL MD-500C, 269
SCALE 1 : 1	DATE 7-11-01	SHEET 1 of 1

ASSY QTY	ASSY QTY	B/D	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS
				1	WRENCH	4130/4140 	3/16 x 1-1/2 x 4-3/8
	ASSY						